Transceiver characteristics

**Band:**
RM-392: EGSM 900/1800 (EU)
RM-393: GSM 850/1900 (US)

**Display:**
128 x 160 pixels resolution TFT, up to 65,000 colours

**Camera:**
VGA 480 x 640 pixel with 4x digital zoom

**Operating System:**
Series 40

**Connections:**
AV connector, Easy Flash II, Bluetooth 2.0

Transceiver with BL-4S Li-Ion battery pack

<table>
<thead>
<tr>
<th>Talk time</th>
<th>Standby</th>
<th>Note</th>
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<tbody>
<tr>
<td>Up to 4 hours</td>
<td>Up to 460 hours</td>
<td>Depends on network parameters and phone</td>
</tr>
<tr>
<td>(EU)</td>
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<td>settings</td>
</tr>
<tr>
<td>Up to 3.6 hours</td>
<td>Up to 432 hours</td>
<td></td>
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<tr>
<td>(US)</td>
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Up to 4 hours (EU)
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**Note:**
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1. CHANGE HISTORY

<table>
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<tr>
<th>Status</th>
<th>Version No.</th>
<th>Date</th>
<th>Comments</th>
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<tr>
<td>Draft</td>
<td>0.1</td>
<td>28.7.2008</td>
<td>Initial draft</td>
</tr>
<tr>
<td>Draft</td>
<td>0.2</td>
<td>1.8.2008</td>
<td>Draft</td>
</tr>
<tr>
<td>Draft</td>
<td>0.3</td>
<td>4.8.2008</td>
<td>Draft</td>
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<tr>
<td>Approved</td>
<td>1.0</td>
<td>5.8.2008</td>
<td>Approved</td>
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The purpose of this document is to help NOKIA service levels 1 and 2 workshop technicians to carry out service to NOKIA products. This Service Manual is to be used only by authorized NOKIA service suppliers, and the content of it is confidential. Please note that NOKIA provides also other guidance documents (e.g. Service Bulletins) for service suppliers, follow these regularly and comply with the given instructions.

While every endeavour has been made to ensure the accuracy of this document, some errors may exist. If you find any errors or if you have further suggestions, please notify NOKIA using the address below:

**CMO Operation & Logistics**  
**Training and Vendor Development**  
**Multimedia Creation & Support**  
mailto:Service.Manuals@nokia.com

Please keep in mind also that this documentation is continuously being updated and modified, so watch always out for the newest version.
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The availability of particular products may vary by region.

IMPORTANT

This document is intended for use by qualified service personnel only.
3. WARNINGS AND CAUTIONS

Please refer to the phone’s user guide for instructions relating to operation, care and maintenance including important safety information. Note also the following:

3.1 Warnings

1. CARE MUST BE TAKEN ON INSTALLATION IN VEHICLES FITTED WITH ELECTRONIC ENGINE MANAGEMENT SYSTEMS AND ANTI-SKID BRAKING SYSTEMS. UNDER CERTAIN FAULT CONDITIONS, EMITTED RF ENERGY CAN AFFECT THEIR OPERATION. IF NECESSARY, CONSULT THE VEHICLE DEALER/MANUFACTURER TO DETERMINE THE IMMUNITY OF VEHICLE ELECTRONIC SYSTEMS TO RF ENERGY.

2. THE HANDPORTABLE TELEPHONE MUST NOT BE OPERATED IN AREAS LIKELY TO CONTAIN POTENTIALLY EXPLOSIVE ATMOSPHERES, EG PETROL STATIONS (SERVICE STATIONS), BLASTING AREAS ETC.

3. OPERATION OF ANY RADIO TRANSMITTING EQUIPMENT, INCLUDING CELLULAR TELEPHONES, MAY INTERFERE WITH THE FUNCTIONALITY OF INADEQUATELY PROTECTED MEDICAL DEVICES. CONSULT A PHYSICIAN OR THE MANUFACTURER OF THE MEDICAL DEVICE IF YOU HAVE ANY QUESTIONS. OTHER ELECTRONIC EQUIPMENT MAY ALSO BE SUBJECT TO INTERFERENCE.

3.2 Cautions

1. Servicing and alignment must be undertaken by qualified personnel only.

2. Ensure all work is carried out at an anti-static workstation and that an anti-static wrist strap is worn.

3. Use only approved components as specified in the parts list.

4. Ensure all components, modules screws and insulators are correctly re-fitted after servicing and alignment.

5. Ensure all cables and wires are repositioned correctly
4. ESD PROTECTION

Nokia requires that service points have sufficient ESD protection (against static electricity) when servicing the phone. Any product of which the covers are removed must be handled with ESD protection. The SIM card can be replaced without ESD protection if the product is otherwise ready for use. To replace the covers ESD protection must be applied.

All electronic parts of the product are susceptible to ESD. Resistors, too, can be damaged by static electricity discharge. All ESD sensitive parts must be packed in metallised protective bags during shipping and handling outside any ESD Protected Area (EPA). Every repair action involving opening the product or handling the product components must be done under ESD protection. ESD protected spare part packages MUST NOT be opened/closed out of an ESD Protected Area.

For more information and local requirements about ESD protection and ESD Protected Area, contact your local Nokia After Market Services representative.
5. CARE AND MAINTENANCE

This product is of superior design and craftsmanship and should be treated with care. The suggestions below will help you to fulfil any warranty obligations and to enjoy this product for many years.

- Keep the phone and all its parts and accessories out of the reach of small children.
- Keep the phone dry. Precipitation, humidity and all types of liquids or moisture can contain minerals that will corrode electronic circuits.
- Do not use or store the phone in dusty, dirty areas. Its moving parts can be damaged.
- Do not store the phone in hot areas. High temperatures can shorten the life of electronic devices, damage batteries, and warp or melt certain plastics.
- Do not store the phone in cold areas. When it warms up (to its normal temperature), moisture can form inside, which may damage electronic circuit boards.
- Do not drop, knock or shake the phone. Rough handling can break internal circuit boards.
- Do not use harsh chemicals, cleaning solvents, or strong detergents to clean the phone.
- Do not paint the phone. Paint can clog the moving parts and prevent proper operation.
- Use only the supplied or an approved replacement antenna. Unauthorised antennas, modifications or attachments could damage the phone and may violate regulations governing radio devices.

All of the above suggestions apply equally to the product, battery, charger or any accessory.
6. BATTERY INFORMATION

Note: A new battery’s full performance is achieved only after two or three complete charge and discharge cycles! The battery can be charged and discharged hundreds of times but it will eventually wear out.

When the operating time (talk-time and standby time) is noticeably shorter than normal, it is time to buy a new battery. Use only batteries approved by the phone manufacturer and recharge the battery only with the chargers approved by the manufacturer.

Unplug the charger when not in use. Do not leave the battery connected to a charger for longer than a week, since overcharging may shorten its lifetime.

If left unused a fully charged battery will discharge itself over time. Temperature extremes can affect the ability of your battery to charge.

For good operation times with Ni-Cd/NiMh batteries, discharge the battery from time to time by leaving the product switched on until it turns itself off (or by using the battery discharge facility of any approved accessory available for the product).

Do not attempt to discharge the battery by any other means. Use the battery only for its intended purpose.

Never use any charger or battery which is damaged.

Do not short-circuit the battery. Accidental short-circuiting can occur when a metallic object (coin, clip or pen) causes direct connection of the + and - terminals of the battery (metal strips on the battery) for example when you carry a spare battery in your pocket or purse. Short-circuiting the terminals may damage the battery or the connecting object.

Leaving the battery in hot or cold places, such as in a closed car in summer or winter conditions, will reduce the capacity and lifetime of the battery. Always try to keep the battery between 15°C and 25°C (59°F and 77°F).

A phone with a hot or cold battery may temporarily not work, even when the battery is fully charged. Battery performance is particularly limited in temperatures well below freezing.

Do not dispose batteries in a fire! Dispose of batteries according to local regulations (e.g. recycling).

Do not dispose as household waste.
7. EXPLODED VIEW

See corresponding ITEM/CIRCUIT REF in the Spare Parts Service Bulletins on NOL.

2680 SLIDE RM-392/RM-393 EXPLODED VIEW

- A-COVER ASSY
- FUNCTION KEYMAT ASSY
- BATTERY MODULE
- UI FLEX ASSY
- LCD SUPPORT ASSY
- EARPIECE STOUT
- EARPIECE HOLDER ASSY
- 2X M1.6x2.6
- SLIDE MODULE ASSY
- C-COVER ASSY
- NUMERICAL KEYMAT ASSY
- LIGHT SWAP PWB
- LIGHT SWAP PACKAGE
- A1=LIGHT SWAP PACKAGE (10012-10019) LEVEL 3 ONLY
- SL-A1=LIGHT SWAP PACKAGE (10012-10019) LEVEL 3 ONLY
- NUM KEYMAT DOMESHEET (A1)
- FEM SHIELDING CAN (A1)
- RF SHIELDING CAN (A1)
- TYPE LABEL (A1)
- CAMERA MODULE
- 2X M1.6x2.6
- MICROPHONE SX2.7 (A2)
- SPEAKER 11X15 (A7)
- L-LOWER ASSY
- 4X M1.4X2.5 TORX PLUS 415
- B-COVER ASSY

Ver. 1.0

= These parts can not be reassembled after removal.
= only available as assembly
### 8. SERVICE DEVICES

<table>
<thead>
<tr>
<th>Device/Tool</th>
<th>Description</th>
<th>Supplier or Manufacturer Contacts</th>
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</thead>
<tbody>
<tr>
<td>FLS-5 POS flash device</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CA-112DS cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RJ-230 Universal soldering</td>
<td></td>
<td></td>
</tr>
<tr>
<td>SS-88 Camera removal tool</td>
<td></td>
<td></td>
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<tr>
<td>BL-4S Battery</td>
<td></td>
<td></td>
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<tr>
<td>AC-3 Travel charger</td>
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<tr>
<td>(AC-6C and CA-100 for China)</td>
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**NMP standard toolkit (v2)**

For more information, refer to the Service Bulletin (SB-011) on NOKIA Online. Supplier or manufacturer contacts for tool re-order can be found in “Recommended service equipment” document on NOKIA Online.
9. SW-UPDATE

Flash concept – (Point of Sales)
To use the FLS-5 Flash Dongle, you have to follow the user guide inside the sales package.
Please check always for the latest version of flash software, which is available on Nokia Online.

For flashing use the CA-112DS cable.
10. DISASSEMBLY INSTRUCTION

1) Slide the battery cover down.

2) Lift and remove the battery cover.

3) Lift and remove the battery.

4) Use the #4 TORX screwdriver to remove the 2 screws in the order shown. Discard the screws.
5) Slide the SRT-6 along the sides to release the tabs.

6) Lift and remove the A-Cover.

7) Remove the function key.

8) Use the #6 TORX screwdriver to remove the 4 screws in the order shown. Discard the screws.

9) Use the #4 TORX screwdriver to remove the 2 screws. Discard the screws.

10) Use the dental pick to release the earpiece holder assy. Repeat on the opposite side.
11) Lift and remove the earpiece holder assy.

12) Use the dental pick to release the earpiece from the frame.

13) Use the SS-93 to remove the LCD connector.

14) Insert the dental pick in the center to release the LCD tabs.
15) Remove the LCD.

16) Use the dental pick to release the tabs on both sides of the LCD support.

17) Separate the LCD from the LCD support.

18) Lift and remove the numerical keymat and C-Cover Assy.

19) Hold the slide module and insert the SS-93 tool to release the D-Cover tabs.

20) Use the SS-93 tool to release the UI Flex connector from the engine side.
21) Remove the PWB.

22) Use the dental pick to release the UI Flex.

23) Remove the UI Flex.

24) Push down the tab with thumb and then pull down to release the other tabs.

25) Remove the antenna assy.

26) Use the dental pick to remove the mic.
27) Use the SS-88 camera tool to remove the camera module.

28) Use the dental pick to release the dome sheet.

29) Remove and discard the dome sheet.
11. ASSEMBLY HINTS

1) Tighten the screws to the torque of 18 Ncm in the order shown.

2) Tighten the screws to the torque of 15 Ncm in the order shown.
12. SOLDER COMPONENTS

2680 Slide RM-392/RM-393 Components overview

Solder components only for Level 2